

2135Qi Air Impactool™ - Parts List

Item	Part Description	Part Number	Item	Part Description	Part Number
*	Housing Assembly	2135Qi-A40	†*	Trigger Assembly	2135-D93B
1	Housing	---	22	Trigger	---
2	Exhaust Deflector	---	22A	O-Ring, Trigger	---
4	Information Label	---	† 23	Gasket, Motor	2131-283
5	Warning Label	---	*	Reverse Valve Assembly	2131-A329
23	Gasket, Motor	---	24	Reverse Valve	---
*	Reverse Valve Assembly	---	24A	O-Ring, Reverse Valve (Top-Black)	---
29	Button Kit	---	24B	O-Ring, Reverse Valve (Bottom-Blue)	---
3	Screw, Hammer Case (4 required)	2135-638	*	Inlet Bushing Assembly	2135-D565A
4	Information Label	2135Qi-300	26	Inlet Bushing	---
5	Warning Label	WARNING-2-99	27	Inlet Clip	2131-57
*	Power Regulator Assembly	2135-D249A	28	Inlet Parts Kit	2135-K303
6	Power Regulator	---	28A	Washer	---
6A	O-Ring, Power Regulator	---	28B	O-Ring, Seal	---
7	Retaining Ring	2131-6	28C	Throttle Spring	---
8	Ball Bearing (2 required)	2131-97	28D	Throttle Valve	---
9	Cylinder	2135-3	28E	Valve Seat	---
10	Rotor	2135-53	28F	Seat Support	---
† 11	Vane Pack (set of 7)	2135-42A-7	28G	Retainer	---
12	End Plate	2131-11	29	Button Kit	2135-K75
† 13	Hammer Case Gasket	2135-36	29A	Forward Button	---
*	Hammer Kit	2135-THK1	29B	Reverse Button	---
13	Hammer Case Gasket	---	30	Silencer	2131QT-311
14	Hammer (2)	---	*	Tune-Up Kit	2135-TK2
15A	Hammer Pin (2)	---	6A	O-Ring, Power Regulator	---
*	Anvil Assembly	---	7	Retaining Ring	---
*	Kit Grease	---	8	Ball Bearing (2)	---
*	Hammer Frame Kit	2135-K703	11	Vane Pack (set of 7)	---
15	Hammer Frame	---	13	Hammer Case Gasket	---
15A	Hammer Pin (2)	---	17	O-Ring	---
*	Kit Grease	---	18	Socket Retainer	---
*	Anvil Assembly	231B-A626	22A	O-Ring, Trigger	---
16	Anvil	---	23	Gasket, Motor	---
*	Socket Retainer Kit	---	24A	O-Ring, Reverse Valve (Top-Black)	---
†*	Socket Retainer Kit	2125QTi-K425	24B	O-Ring, Reverse Valve (Bottom-Blue)	---
17	O-Ring	---	28	Inlet Parts Kit	---
18	Socket Retainer	---	*	Inlet Clip Removal Tool	2131-322
19	Bushing, Hammer Case	2135-941	†*	Air Care Kit (grease gun, grease, oil)	115-LBK1
*	Hammer Case Assembly	2135Qi-D727A	*	Grease (replacement tube for -LBK1)	115-4T
19	Bushing, Hammer Case	---	*	Air Tool Oil (4 oz. bottle)	10Z4
20	Hammer Case	---	*	Grease (1 lb can)	105-1LB
21	Grease Fitting	---	*	Grease (8 lb can)	105-8LB
21	Grease Fitting	130SR-188	*	Grease Gun	R000A2-228

* Not illustrated.

† To keep downtime to a minimum, it is desirable to have certain repair parts on hand. We recommend that you stock one (pair or set) of each part indicated by a (†) for every four tools in service.

Parts and Maintenance

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **Ingersoll Rand** Office or Distributor.

Related Documentation

For additional information refer to:

Air Impact Wrench Product Safety Information Manual 04580916.

Air Impact Wrench Product Information Manual 45553518.

Manuals can be downloaded from www.ingersollrandproducts.com.

